



## Material - JIS SCPL 31

**Standard Specification for Low alloy steel castings for low temperature and high pressure service**

**Group - Ferrous Mild Steel Alloys**

**Sub Group - JIS SCPL 31 Low Alloy Steel Castings for Low Temperature and High Pressure Service**

**Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries**

**Grade Belongs to the Industry - Casting**

Chemical Composition			Heat Treatment	
Carbon	C %	0.150 max.	Normalising or Annealing or Hardening + Tempering	
Silicon	Si %	0.600 max.		
Manganese	Mn %	0.500 - 0.800		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	0.350 max.		
Nickel	Ni %	3.000 - 4.000		
Copper	Cu %	0.500 max.		
Iron	Fe %	Balance		
-	-	-		
			Mechanical Properties	
-	-	-	Tensile Strength in Mpa	480 min.
-	-	-	Yield Strength in Mpa	275 min.
-	-	-	Elongation in %	21 min.
-	-	-	Reduction of Area in %	35 min.
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
BL2	BS	British	Casting
GS-10 Ni 14	DIN	Germany	Casting
G 9 Ni 14	EN	European Union	Casting
Ao 10 Ni 14	MSZ	Hungary	Casting
G9Ni14	UNI	Italy	Steel
J31550	UNS	USA	Casting
A757 B2N B2Q	ASTM	USA	Casting

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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